SUYOG INDUSTRIES

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BRIGHT MULTITONE INK

(WATER BASED FOIL EFFECT INKS IN DUAL COLOUR APPEARANCE)

GENERAL INFORMATION :

Bright Multitone Inks are available in 5 different shades & all shades giving Multi-Colour foil effects respectively after printing and curing.

This inks gives best results when printed on Black Underbase.

Same ink will give different colour effects when printed on different colour underbase.

Shades Available in Bright Multitone inks :

1) RG 1 – Redish Gold
2) BM 2 – Bluish Magenta
3) GR 3 – Greenish Red
4) GM 4 – Goldish Magenta
5) LGM 5 – Light Greenish Magenta

RG1 :	BM2 :	GR3 :
GM4 :	LMG 5:	

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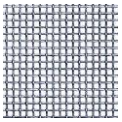
METHOD OF PRINTING BRIGHT MULTITONE INK :

1. Prepare Black Underbase by adding Black pigment to Clear Paste TG.
2. Print Black Underbase by applying two strokes & flash cure the print.
3. Again Print Black Underbase by applying two strokes & flash cure the print.
4. Now Add 1- 2 % Super-Fix SCP (PU Fixer) to Bright Multitone Inks & Print Bright Multitone Ink over Black underbase by applying two strokes & flash cure the print.
5. Again Print Bright Multitone Ink by applying two strokes & flash cure the print.
6. Cure the print at 150°C

SPECIFICATIONS :

	Fabric Type : Cotton / Poly Cotton Blends		**Mesh :** 32 – 43T (86 – 110)
	Cure Temperature : 3 mins at 150 °C or Fuse for 8 – 10 secs		**Addtives :** 1 to 2% Anti-Chocking Additive 2 % Fixer
	Storage : In cool place & avoid direct sunlight. Close the cointainer properly to avoid drying of inks.		**Cleaning :** Clean with Water or mild detergent.

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